DOW CORNING CORPORATION MATERIAL SAFETY DATA SHEET

MATL NAME: DOW CORNING(R) 1200 RTV PRIME COAT - RED

EMERGENCY TELEPHONE NO. (517) 496-5900

SECTION I - GENERAL INFORMATION

MANUFACTURER'S NAME: DOW CORNING CORPORATION ADDRESS: SOUTH SAGINAW ROAD, MIDLAND MI 48686

PROPER SHIPPING NAME (49CFR 172.101): NAPHTHA SOLUTION

D.O.T. HAZARD NAME(49CFR 172.101): NOT APPLICABLE

D.O.T. ID NO(49CFR 172.101): UN 2553

D.O.T. HAZARD CLASS(49CFR 172.101): FLAMMABLE LIQUID

RCRA HAZARD CLASS(40CFR 261)(IF DISCARDED): IGNITABLE (D001)

E.P.A. PRIORITY POLLUTANTS(40CFR 122.53): NONE

NFPA = NATIONAL FIRE PROTECTION ASSOCIATION - 704

HEALTH (NFPA): 2 FLAMMABILITY (NFPA): 3 REACTIVITY (NFPA): 0

CAS NO: MIXTURE

DOW CORNING WARNING CODE: NOT USED

GENERIC DESCRIPTION: ORGANOSILICATE IN SOLVENT

SECTION II - HAZARDOUS INGREDIENTS AS DEFINED IN 29 CFR 1910.1200 (CARCINOGENS IDENTIFIED WITH AN ASTERISK *)

CAS NO.	INGREDIENT	WT.%	EXPOSURE LIMITS
064742898		85	OSHA PEL: TWA 500 PPM
	LIGHT ALIPHATIC		ACGIH TLV: TWA 300 PPM (VM&P NAPHTHA)
002157451	METHYL CELLOSOLVE	5	OBSERVE LIMITS FOR 2-METHOXYETHANOL
	ORTHOSILICATE		FORMED ON EXPOSURE TO WATER OR HUMID
			AIR. OSHA PEL-SKIN: TWA 25 PPM.
			ACGIH TLV-SKIN: TWA 5 PPM.
000682019	TETRAPROPYLORTHO- SILICATE	5	OBSERVE LIMITS FOR N-PROPYL ALCOHOL
			FORMED ON EXPOSURE TO WATER OR HUMID
			AIR. OSHA PEL: TWA 200 PPM.
			ACGIH TLV-SKIN: TWA 200 PPM,
DDODD TEGLDIN THOUSAND			STEL 250 PPM.
PROPRIETARY INGREDIENT		5	OBSERVE LIMITS FOR N-BUTYL ALCOHOL
			FORMED ON EXPOSURE TO WATER OR HUMID AIR.
			OSHA PEL: TWA 100 PPM
			ACGIH TLV-SKIN: 50 PPM CEILING.

SECTION III - EFFECTS OF OVEREXPOSURE

EYE: DIRECT CONTACT IRRITATES SLIGHTLY WITH REDNESS AND SWELLING.

SKIN: A SINGLE RELATIVELY SHORT EXPOSURE (LESS THAN 24 HOURS) IRRITATES. REPEATED PROLONGED CONTACT (24 TO 48 HOURS) IRRITATES SERIOUSLY, MAY BURN MILDLY.

INHALATION: SHORT VAPOR EXPOSURE MAY CAUSE DROWSINESS AND IRRITATE NOSE AND THROAT. DEGREE OF EFFECTS DEPENDS ON CONCENTRATION AND LENGTH OF EXPOSURE.

ORAL: SMALL AMOUNTS TRANSFERERED TO THE MOUTH BY FINGERS DURING USE, ETC., SHOULD NOT INJURE. SWALLOWING LARGE AMOUNTS MAY INJURE SLIGHTLY.

COMMENTS: 2-METHOXYETHANOL (METHYL CELLOSOLVE) MAY FORM UPON HYDROLYSIS. ANIMAL REPRODUCTIVE STUDIES HAVE SHOWN 2-METHOXYETHANOL IS ABLE TO CAUSE

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MATL NAME: DOW CORNING(R) 1200 RTV PRIME COAT - RED

SECTION III - EFFECTS OF EXPOSURE (CONTINUED)

ANIMAL BIRTH DEFECTS AND REPRODUCTIVE PROBLEMS.

THIS PRODUCT, AS WITH ANY CHMICAL, MAY ENHANCE ALLERGIC CONDITIONS ON CERTAIN PEOPLE. WE DO NOT KNOW OF ANY MEDICAL CONDITIONS THAT MIGHT BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT.

SECTION IV - EMERGENCY AND FIRST AID PROCEDURES

EYES: IMMEDIATELY FLUSH WITH WATER FOR 15 MINUTES.

SKIN: WIPE OFF AND FLUSH WITH WATER. GET MEDICAL ATTENTION IF IRRITATION DEVELOPS.

INHALATION: REMOVE TO FRESH AIR. GET MEDICAL ATTENTION IF ILL EFFECTS PERSIST.

ORAL: GET IMMEDIATE MEDICAL ATTENTION IF LARGE AMOUNT SWALLOWED. DO NOT INDUCE VOMITING.

COMMENTS: INHALING LIQUID WHILE VOMITING CAN INJURE LUNGS SERIOUSLY. IF VOMITING OCCURS, KEEP HEAD BELOW HIPS TO PREVENT ASPIRATION OF LIQUID INTO LUNGS.

SECTION V - FIRE AND EXPLOSION DATA

FLASH POINT (METHOD USED): CLOSED CUP 63F/17C

AUTOIGNITION: NOT DETERMINED

FLAMMABILITY LIMITS IN AIR : LOWER: 1% UPPER: 6%

EXTINGUISHING MEDIA: WATER WATER FOG X CO2 X DRY CHEMICAL X FOAM X OTHER

SPECIAL FIRE FIGHTING PROCEDURES: SELF-CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING SHOULD BE WORN IN FIGHTING FIRES INVOLVING CHEMICALS

UNUSUAL FIRE AND EXPLOSION HAZARDS: VAPORS ARE HEAVIER THAN AIR AND CAN TRAVEL ALONG GROUND TO REMOTE IGNITION SOURCES.

COMMENTS: FLAMMABILTY LIMITS ARE APPROXIMATE.

SECTION VI - PHYSICAL DATA

BOILING POINT(AT 760 MM HG): APPROX. 210F/99C

SPECIFIC GRAVITY (AT 77 DEG F/25 DEG C): 0.76

MELTING POINT: NOT APPLICABLE

VAPOR PRESSURE (AT 77 DEG F/25 DEG C): APPROX. 25 MM

VAPOR DENSITY (AIR = 1 AT 77 DEG F/25 DEG C): APPROX. 3.8

PERCENT VOLATILE BY WEIGHT (%): APPROX. 95

EVAPORATION RATE (ETHER = 1): LESS THAN 1

SOLUBILITY IN WATER(%): LESS THAN 0.1%

ODOR, APPEARANCE, COLOR: SOLVENT ODOR, LIQUID, RED

NOTE: THE ABOVE INFORMATION IS NOT INTENDED FOR USE IN PREPARING PRODUCT SPECIFICATIONS. CONTACT DOW CORNING BEFORE WRITING SPECIFICATIONS.

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SECTION VII - REACTIVITY DATA

STABILITY: STABLE

INCOMPATABILITY(MATERIAL TO AVOID): OXIDIZING MATERIAL CAN CAUSE A REACTION. MOISTURE OR HUMID AIR.

CONDITIONS TO AVOID: EXPOSURE TO MOISTURE OR HUMID AIR UNTIL READY TO USE.

HAZARDOUS DECOMPOSITION PRODUCTS: SILICON DIOXIDE, CARBON DIOXIDE, AND TRACES OF INCOMPLETELY BURNED CARBON PRODUCTS.

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

CONDITIONS TO AVOID: NOT APPLICABLE.

COMMENTS: NONE

SECTION VIII - SPILL, LEAK, MAINTENANCE/REPAIR AND DISPOSAL PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: USE ABSORBENT MATERIAL TO COLLECT AND CONTAIN FOR SALVAGE OR DISPOSAL. REMOVE ALL SOURCES OF IGNITION AND WEAR PROPER PROTECTION EQUIPMENT.

PROTECTIVE EQUIPMENT:

EYES: USE PROPER PROTECTION - SAFETY GLASSES, AS A MINIMUM.

SKIN: WASHING AT MEALTIME AND END OF SHIFT IS ADEQUATE. REMOVE CONTAMINATED CLOTHING AND SHOES AS SOON AS PRACTICAL AND CLEAN THOROUGHLY BEFORE REUSE.

INHALATION: USE RESPIRATORY PROTECTION UNLESS LOCAL EXHAUST VENTILATION IS ADEQUATE OR AIR SAMPLING DATA SHOW EXPOSURES ARE WITHIN TLV AND PEL GUIDELINES.

WASTE DISPOSAL METHOD: DOW CORNING SUGGESTS THAT ALL LOCAL, STATE AND FEDERAL REGULATIONS CONCERNING HEALTH AND POLLUTION BE REVIEWED TO DETERMINE APPROVED DISPOSAL PROCEDURES. CONTACT DOW CORNING IF THERE ARE ANY DISPOSAL QUESTIONS.

D.O.T. (49CFR 171.8)/E.P.A. (40CFR 117) SPILL REPORTING INFORMATION HAZARDOUS SUBSTANCE: NONE REPORTABLE QUANTITY: NOT APPLICABLE CONCENTRATION OF HAZARDOUS SUBSTANCE: NOT APPLICABLE REPORTABLE QUANTITY OF PRODUCT: NOT APPLICABLE

COMMENTS: PRODUCT IS AN OIL IN THE CONTEXT OF THE U.S. CLEAN WATER ACT. SPILLS TO U.S. SURFACE WATERS, OR TO WATERCOURSE OR SEWERS LEADING TO U.S. SURFACE WATERS, THAT CAUSE A VISIBLE SHEEN MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER.

DOW CORNING CORPORATION MATERIAL SAFETY DATA SHEET

MATL NAME: DOW CORNING(R) 1200 RTV PRIME COAT - RED

SECTION IX - ROUTINE HANDLING PRECAUTIONS

PROTECTIVE EQUIPMENT:

EYES: USE PROPER PROTECTION -- SAFETY GLASSES, AS A MINIMUM.

SKIN *: WASHING AT MEALTIME AND END OF SHIFT IS ADEQUATE. REMOVE CONTAMINATED CLOTHING AND SHOES AS SOON AS PRACTICAL AND CLEAN THOROUGHLY BEFORE REUSE.

INHALATION: USE RESPIRATORY PROTECTION UNLESS LOCAL EXHAUST VENTILATION IS ADEQUATE OR AIR SAMPLING DATA SHOW EXPOSURES ARE WITHIN TLV AND PEL GUIDELINES.

VENTILATION:

LOCAL EXHAUST: RECOMMENDED

MECHANICAL (GENERAL): RECOMMENDED

SUITABLE RESPIRATOR: ORGANIC VAPOR TYPE.

THESE PRECAUTIONS ARE FOR ROOM TEMPERATURE HANDLING; USE AT ELEVATED TEMPERATURES, OR AEROSOL/SPRAY APPLICATIONS, MAY REQUIRE ADDED PRECAUTIONS. ** GOOD PRACTICE REQUIRES THAT GROSS AMOUNT OF ANY CHEMICAL BE REMOVED FROM THE SKIN AS SOON AS PRACTICAL, ESPECIALLY BEFORE EATING OR SMOKING. COMMENTS: AVOID BREATHING VAPORS AND EYE AND SKIN CONTACT. USE ONLY WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY.

SECTION X - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: KEEP CONTAINER CLOSED AND AWAY FROM MOISTURE, HEAT, SPARKS, AND OPEN FLAME.

OTHER PRECAUTIONS: STATIC ELECTRICITY MAY ACCUMULATE AND CREATE A FIRE HAZARD. GROUND FIXED EQUIPMENT. BOND AND GROUND TRANSFER CONTAINERS AND EQUIPMENT. COMMENTS: NONE

THESE DATA ARE OFFERED IN GOOD FAITH AS TYPICAL VALUES AND NOT AS A PRODUCT SPECIFICATION. NO WARRANTY, EITHER EXPRESSED OR IMPLIED, IS HEREBY MADE. THE RECOMMENDED INDUSTRIAL HYGIENE AND SAFE HANDLING PROCEDURES ARE BELIEVED TO BE GENERALLY APPLICABLE. HOWEVER, EACH USER SHOULD REVIEW THESE RECOMMENDATIONS IN THE SPECIFIC CONTEXT OF THE INTENDED USE AND DETERMINE WHETHER THEY ARE APPROPRIATE.

PREPARED BY: JACK L. SHENEBERGER LAST REVISION DATE: MARCH 2, 1988 PREVIOUS REVISION DATE: JUNE 19, 1987 DATE: SEPTEMBER 11, 1989

(R) INDICATES REGISTERED OR TRADEMARK OF THE DOW CORNING CORPORATION.